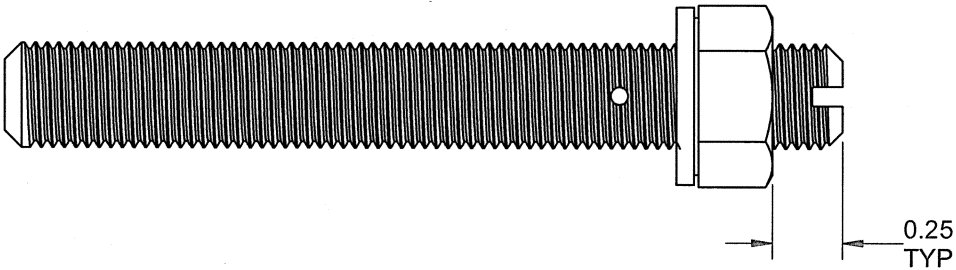
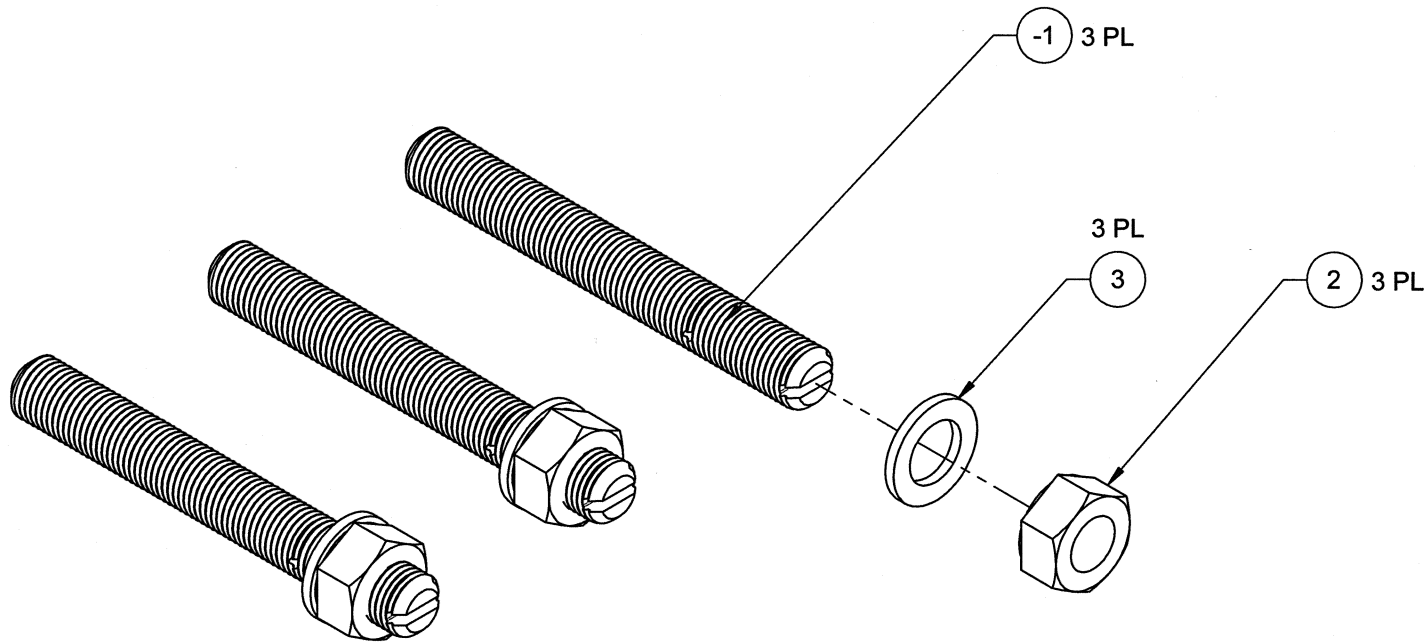


ITEM #	QTY	PART #	PART TITLE
-1	3	RB T101619-1	STUD
2	3	AN315-6R	NUT
3	3	NAS1149F0663P	WASHER

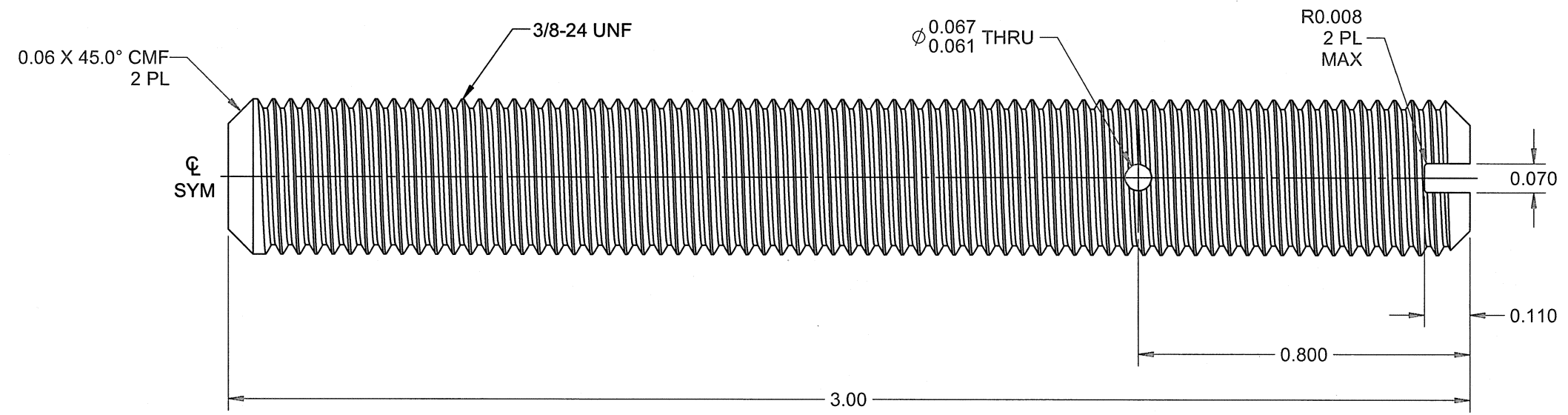


**RB T101619 QUILL INSTALLATION PUSHER TOOL SET**

8

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) IDENTIFICATION: N/A
  - 7) ASSEMBLE AS SHOWN
  - 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-702	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	RB T101619	SHEET 1 OF 2
APPROVED	WY	TITLE	SCALE
DATE	4/24/2019	QUILL INSTALLATION PUSHER TOOL SET	NTS
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**RB T101619-1 STUD**

NOTES:  
1) MATERIAL: 4140 (28-32 RC)  
2) HEAT TREAT: 36-40 Rc  
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) REMOVE ALL SHARP EDGES AND BURRS  
7) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MBB	TOOL PART #	REV. A
MFG. APPR.	DP	<b>RB T101619</b>	SHEET 2 OF 2
APPROVED		TITLE	SCALE
		QUILL INSTALLATION PUSHER TOOL SET	NTS
DATE 4/24/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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